



Lloyd's Register  
LRQA

## CERTIFICATE OF APPROVAL

This is to certify that the Quality and Environmental Management System of:

**Silgan Closures GmbH**  
**Riesstrasse 16, D-80992 Munich**  
**Germany**



has been approved by Lloyd's Register Quality Assurance to the following  
Quality and Environmental Management System Standards:

**ISO 9001:2015, ISO 14001:2015**

The Quality and Environmental Management System is applicable to:

- **Design, manufacture, sales and distribution of metal-, plastic- and composite closures.**
- **Design, construction and renting of sealing machines and auxiliary equipment.**
- **Technical Customer Service and Food Technological Services.**

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval  
Certificate No: KLN 0934279

Original Approval ISO 9001: 11 December 1995

Original Approval ISO 14001: 01 January 2005

Current Certificate: 12 July 2017

Certificate Expiry: 31 December 2019

Issued by: Lloyd's Register Deutschland GmbH  
For and on behalf of: Lloyd's Register Quality Assurance Limited



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LR Deutschland GmbH, Adolf-Grimme-Allee 3, 50829 Köln, Deutschland, Handelsregister Nr. B 34587  
For and on behalf of 1 Trinity Park, Bickenhill Lane, Birmingham, B37 7ES, United Kingdom



## CERTIFICATE SCHEDULE

### **Silgan Closures GmbH Riesstrasse 16, D-80992 Munich Germany**

#### Head Office

**Legal seat:**  
Riesstrasse 16  
D-80992 München  
Germany

**Administrative seat:**  
Hansastraße 4  
D-30419 Hannover  
Germany

#### Activities

Strategic management of European Closure business. Design, European procurement, Global sales and product distribution. Design, construction and renting of sealing machines and auxiliary equipment. Technical Customer Service and Food Technological Services.

#### Locations

Silgan White Cap Manufacturing GmbH  
Plant Hannover  
Hansastraße 4  
D-30419 Hannover

Silgan White Cap Italia S.r.l.  
Plant Battipaglia  
Via Boscofilii II  
I-84091 Battipaglia (Salerno)

Silgan White Cap Polska Sp.zo.o.  
Plant Niepolomice  
ul. Grabska 9  
PL-32-005 Niepolomice

#### Activities

Manufacture of Twist-Off- and PT-closures.

Manufacture of Twist-Off- and PT-closures. Assembling and renting of sealing machines and auxiliary equipment and related Customer Service.

Manufacture of Twist-Off- and Plasti Twist closures. Assembling and renting of sealing machines and auxiliary equipment and related Customer Service.





## CERTIFICATE SCHEDULE

### Silgan Closures GmbH Riesstrasse 16, D-80992 Munich Germany

#### Locations

Silgan White Cap Holding Spain, S. L.  
Plant Torelló  
Av Pompeu Fabra, 55  
E-08570 Torelló (Barcelona)

Portola Packaging Ltd.  
3 Carriage Drive, White Rose Way  
UK-Doncaster DN4 5NT

#### Activities

Manufacture of Twist-Off- and PT-closures.

Design and manufacture of dairy, juice and water closures.

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